



Material - BS 3100 Grade 311C11

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 3100 Grade 311C11 Steel Castings for General Engineering Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.500 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	3.000 max.		
Manganese	Mn %	2.000 max.		alizing or Hardoning and
Phosphorus	P %	0.050 max.		-
Sulphur	S %	0.050 max.		lig
Chromium	Cr %	17.000 - 23.000		
Molybdenum	Mo %	1.500 max.		
Nickel	Ni %	23.000 - 28.000		_
Iron	Fe %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
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-	-	-	-		
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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